

Work Order ID 67441

Monday, March 21, 2011 10:33:57 AM

Page 1

Item ID: D2594-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Plug, 205 Skidtube

Start Date: 3/21/2011 Start Qty: 22.00

Required Date: 3/21/2011 Req'd Qty: 22.00

Cust Item ID:

Customer:

Reference: Rework

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2594	Rev C								

140

White Gloss (Ref: 4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Powder Coating

Drab Green

Memo

PULL FROM STOCK:

22 X D2594-1 B42807

SCUFF LIGHTLY

RE-POWDER COAT DRAB GREEN

B

START TIME:

FINISH TIME:

OVEN TEMPERATURE:

150

QC3- Inspect Part Finish

0.00



QC

Quality Control

Memo

0.00

(32) PR 11-3-21.

32 d 11/03/21

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Item ID: D2594-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Plug, 205 Skidtube

Start Date: 3/21/2011 Start Qty: 22.00



Cust Item ID:

Required Date: 3/21/2011 Req'd Qty: 22.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <u>FP-A</u>	0.00							
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
170	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

32

11/03/21

11/3/21

11-03-21

32

Picklist Print

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Work Order ID: 67441

Parent Item: D2594-1

Parent Item Name: Plug, 205 Skidtube



Start Date: 3/21/2011

Required Date: 3/21/2011

Start Qty: 22.00

Required Qty: 22.00

Comments: IPP DI 02.08.22 11 Make in Cobral KJ
IPP E 06.12.11 ecn 836 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2594-1		Manufactured	No				Each	757.0000					
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Plug, 205 Skidtube



22 32
H 11/03/12

Location

Loc Qty

Loc Code

FP-A

42807

757

58

55002

71

58434

15

65980

33

66122

300

66932

241

67088

39

832

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries